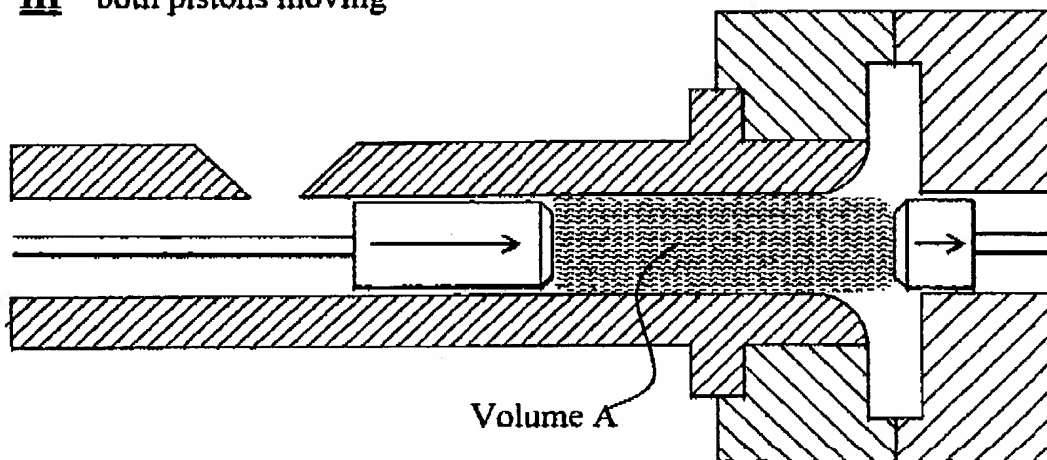


III both pistons moving**IV** die filled
(start of holding pressure)